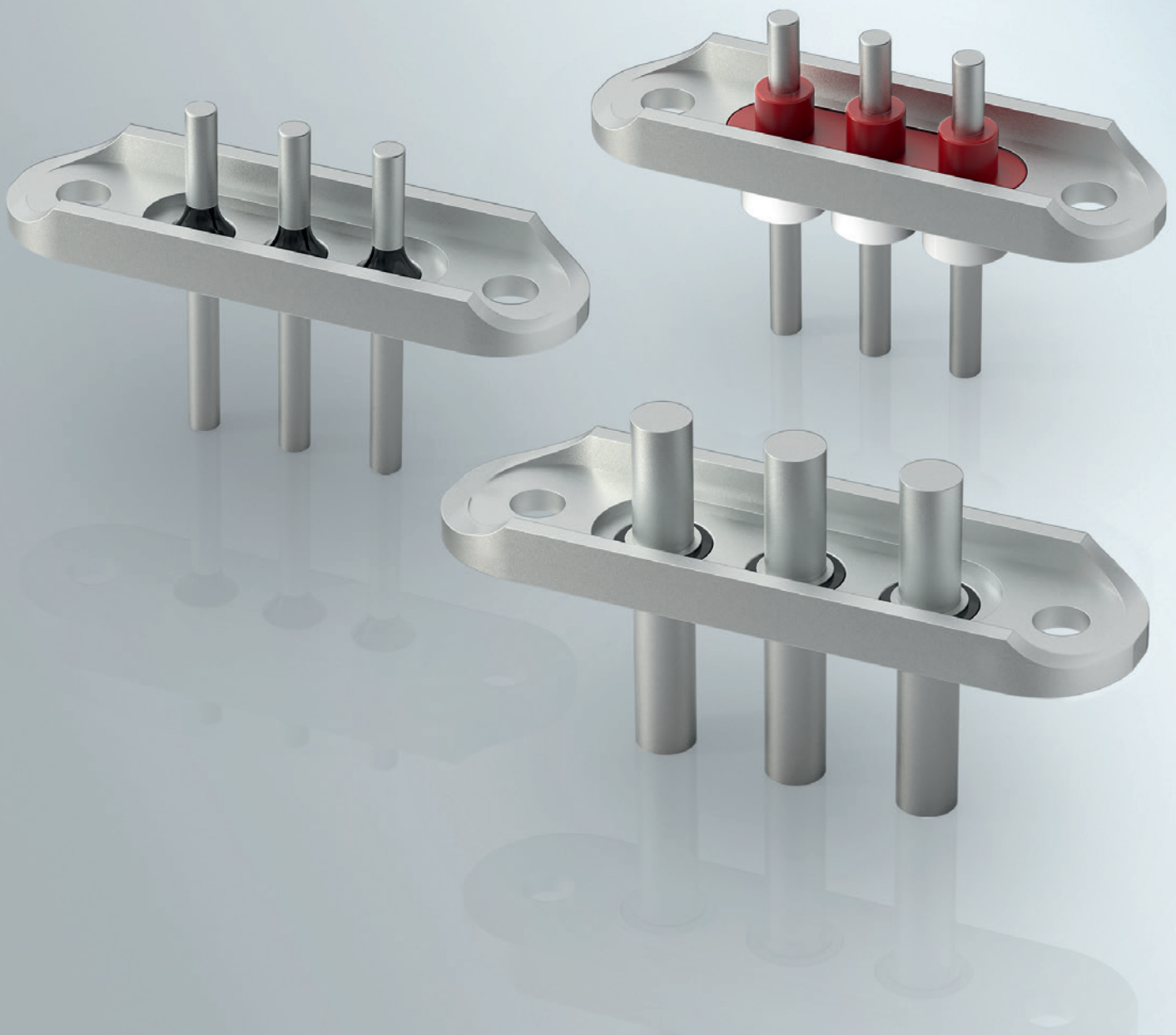


SCHOTT  
glass made of ideas

SCHOTT®  
e-Compressor  
Terminals

Standard Designs



# Setting the standard in e-Compressor Terminals with the most efficient and advanced designs

## Why are high quality e-Compressor Terminals so important?

Electric compressors are hermetically sealed and function with their own motor inside, so their compressor terminals are used for power transfer. These compressor terminals must reliably prevent leakage of the refrigerant and enable the transfer of large amounts of energy from the battery to the air conditioning compressor in electric and hybrid electric vehicles.

Utilizing decades of industry expertise, SCHOTT e-Compressor terminals are manufactured using proven hermetic compression Glass-to-Metal Sealing technology. They deliver high performance and excellent durability, even in harsh operating conditions such as extreme temperature, pressure, humidity, and vibration over long periods of time. SCHOTT uses glass, rubber, and / or ceramic as insulation materials to enable superior electric insulation under adverse conditions. High manufacturing accuracy also helps to reliably prevent refrigerant leakage.

## Supporting next-generation e-Compressor requirements

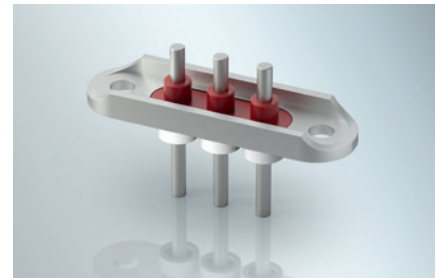
SCHOTT's standard e-Compressor Terminal product range includes fully optimized standard designs for 200 – 500 V, typically used in electric vehicles. In addition, SCHOTT offers e-Compressor Terminals with superior insulation resistance, ideal for high voltage (800 V) requirements to enable quick charging technology. Thanks to high current capabilities up to 150 A, our terminals also support 48 V battery systems. Furthermore, SCHOTT can optimize terminal designs to support R744 (CO<sub>2</sub>) refrigerants, which require high pressure resistance.



For 24 – 48 V



For 200 – 500 V



For 800 V

## Applications

Air conditioning systems of:



Electric, hybrid, and plug-in hybrid vehicles



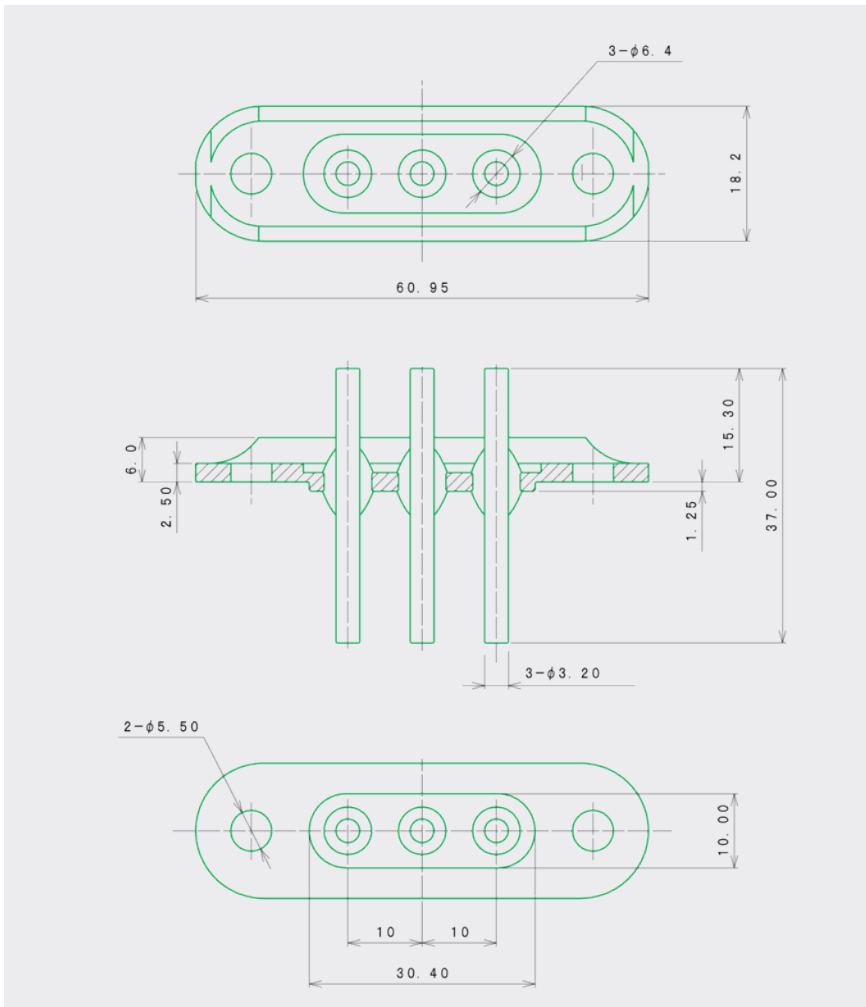
Electrically-powered trucks and buses



High-speed rail



Server



This drawing is for 200 – 500 V.

### Typical Configurations

Voltage	Electric Current	Pin Material	Pin Diameter (mm)	Insulation Material	
				Rubber	Ceramic
24 V – 48 V	80 A – 150 A	Cr-Cu	4.0 – 6.0	Optional	Optional
200 V – 500 V	Up to 30 A	Fe-Cr	3.2	Optional	Optional
	30 A – 50 A	Cu plated Fe-Cr	3.2	Optional	Optional
800 V	Up to 30 A	Fe-Cr	3.2	Yes	Yes
	30 A – 50 A	Cu plated Fe-Cr	3.2	Yes	Yes

SCHOTT offers terminal designs that meet exact customer specifications, so please contact us in this regard. e.g. Designs for high voltage (800 V –), Designs supporting high current (150 A –), Pressure resistance (air) of 20 MPa min, etc.

### Properties

- Insulation Resistance: 1000 MΩ min. at DC 500 V
- Pressure Resistance (air): 4.0 MPa
- Control of eyelet surface roughness: Ra 1.6, Rz 12.5

### Materials

- Pin: Fe-Cr, Cr-Cu, Cu plated Fe-Cr
- Eyelet: Fe
- Glass: Soda barium
- Insulation Material: Glass, Rubber, Ceramic

### Advantages



High voltage capability  
800 V



High current capability  
30 A – 150 A

SCHOTT Japan Corporation  
3-1 Nichiden, Minakuchi-cho,  
Koka-shi, Shiga 528-0034  
Japan  
Phone: +81 (0) 748-63-6638  
Fax: +81 (0) 748-63-2371  
comp.sjc@schott.com

[www.schott.com/compressor](http://www.schott.com/compressor)

