Product Information
The high operating temperatures of 600°C to 1000°C and the aggressive conditions within Solid Oxide Fuel Cells (SOFC) make high demands on all materials used. For the secure and stable combination of multiple cells into a high-performance planar cell stack, the metallic layers that serve as interconnects between the individual cells require hermetic sealing. For tubular geometries, the cells must also be hermetically joined.

Compared to other available sealing materials, the use of high quality glass ceramic sealants provides the following advantages:

- Excellent long-term gas-tightness at high temperatures and after thermal cycling.
- Electrical insulation at operating temperature, achievable with an alkali-free glass.
- High chemical stability under reducing and oxidizing atmospheres.

Advantages of SCHOTT SOFC sealing glasses
We can offer the perfect sealing glass that matches your individual requirements:

- Broad portfolio of highly durable standard and customized sealing glasses:
  - Glasses available with viscosity curves adjusted to the particular operating temperature of different SOFC designs from 600 to 1000°C
  - Glasses available for all relevant commercial interconnect alloys
  - Glasses available with different crystallization behaviour
- Reproducable high purity: through dedicated melting and grinding facilities
- Variety of supply forms: sealing glasses are available as powders, pastes, sintered preforms or green sheets

Additional benefits of working with SCHOTT
- Reliable technical support and long-term supply security
  By working with us you benefit from a close and long-term development- and production partnership with an established partner.
- Active local support through international presence
Glass Ceramic Sealants for Solid Oxide Fuel Cells
Broad portfolio of highly durable standard and customized sealing glasses from a reliable partner

Physical properties of standard SCHOTT SOFC sealing glasses

<table>
<thead>
<tr>
<th>SCHOTT SOFC sealing glasses</th>
<th>Low temperature</th>
<th>Intermediate temperature</th>
<th>High temperature</th>
</tr>
</thead>
<tbody>
<tr>
<td>Suitable for typical SOFC operating temperatures [°C]</td>
<td>650-750</td>
<td>750-800</td>
<td>750-850</td>
</tr>
<tr>
<td>Sealing temperature [°C]</td>
<td>700</td>
<td>850</td>
<td>850</td>
</tr>
<tr>
<td>Coefficient of thermal expansion α_{20-300} (10^{-6}/K)*</td>
<td>9,8</td>
<td>9,9</td>
<td>9,2</td>
</tr>
<tr>
<td>T_g [°C]</td>
<td>534</td>
<td>612</td>
<td>637</td>
</tr>
<tr>
<td>Dilatometric softening point [°C]</td>
<td>592</td>
<td>686</td>
<td>711</td>
</tr>
<tr>
<td>Compatibility with</td>
<td>ITM, Crofer®, StS</td>
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<td>ITM, Crofer®, StS</td>
</tr>
</tbody>
</table>

* partially crystalline; ITM: Intermediate Temperature Metal; Crofer®: registered trademark of Thyssen Krupp; StS: Stainless Steel; CFY: Cr5FeY

Comprehensive experience in special glass
SCHOTT is a world leading developer and manufacturer of specialty glasses with a 130 year history. The SCHOTT Group maintains close proximity to its customers with manufacturing and sales units in 35 countries and a workforce of around 15,400 employees worldwide.

Hermetic sealing know-how
SCHOTT’s Business Unit Electronic Packaging has more than 70 years of experience in developing and man-facturing special glass materials, hermetic housings and other components for the reliable, long-term protection of sensitive electronics for a diverse range of harsh environment applications. Electronic Packaging employs 1,500 people at five produc-tion locations in Germany, the Czech Republic, Singapore, U.S.A. and Japan.

Expertise in glass powder technology
The expertise in the development of application-specific sealing glasses and the grinding thereof into fine glass powder is essential for virtually all of SCHOTT’s hermetically sealed products. Technical glass powders are used for a broad variety of challenging technical applications. The development of sealing materials for Solid Oxide Fuel Cells at SCHOTT started in the early 90’s.