

# Glass 8650

## Technical Data

GlassType/Application	Sealing glass for molybdenum, free from Na and K, of high lead content Implosion diodes		
Physical Data (approx. value)	Coefficient of mean linear thermal expansion		
	$\alpha(20^{\circ}\text{C}; 300^{\circ}\text{C})$ (ISO 7991) .....	5.1	$10^{-6}\text{K}^{-1}$
	Transformation temperature $T_g$ (ISO 7884-8).....	475	$^{\circ}\text{C}$
	Glass temperature at viscosity $\eta$ in $\text{dPa}\cdot\text{s}$		
	$10^{13}$ (annealing point) (ISO 7884-4).....	475	$^{\circ}\text{C}$
	$10^{7.6}$ (softening point) (ISO 7884-3).....	625	$^{\circ}\text{C}$
	$10^4$ (working point) (ISO 7884-2).....	885	$^{\circ}\text{C}$
	Stress-optical coefficient K (DIN 52314).....	2.8	$10^{-6}\text{mm}^2\cdot\text{N}^{-1}$
	Density $\rho$ at $25^{\circ}\text{C}$ .....	3.57	$\text{g}\cdot\text{cm}^{-3}$
	Modulus of elasticity E (Young's modulus) .....	62	$10^3\text{N}\cdot\text{mm}^{-2}$
	Poisson's ratio $\mu$ .....	0.23	
	Thermal conductivity $\lambda_w$ at $90^{\circ}\text{C}$ .....	0.5	$\text{W}\cdot\text{m}^{-1}\cdot\text{K}^{-1}$
	Log of the electric volume resistivity ( $\Omega\cdot\text{cm}$ )		
	at $250^{\circ}\text{C}$ .....	-	
	at $350^{\circ}\text{C}$ .....	-	
	$t_{k100}$ .....	-	$^{\circ}\text{C}$
	Dielectric constant $\epsilon$ for 1 MHz at $25^{\circ}\text{C}$ .....	7.6	
	Dielectric loss factor $\tan \delta$ for 1 MHz at $25^{\circ}\text{C}$ .....	33	$10^{-4}$
	Refractive index $n_d$ ( $\lambda = 587.6 \text{ nm}$ ) .....	1.618	
Chemical Resistance	Hydrolytic resistance (ISO 719) .....		
	Class	HGB 1	
	Acid resistance (DIN 12116) .....		
	Class	S 4	
	Alkali resistance (ISO 695) .....		
	Class	A 3	