

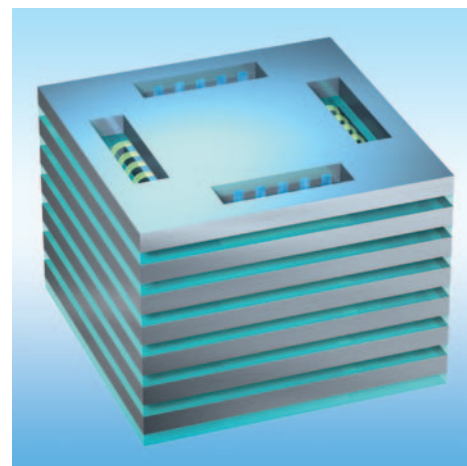
# Glass and Glass Ceramic Sealants for Solid Oxide Fuel Cells

## Product Information

Solid Oxide Fuel Cells (SOFC) are considered one of the most promising methods for the efficient and environmentally-friendly production of energy. The high operating temperature of 650 °C to 850 °C and the aggressive atmospheres within the cell (fuel, air and humidity) make high demands on all materials used. For the secure and stable combination of multiple cells into a high-performance cell-stack, the metallic layers that serve as interconnects between the individual cells require hermetic protection.

SOFC sealing materials are specially formulated glasses and glass ceramics that withstand the harsh environments and high operating temperatures of SOFCs. Sealing glasses are applied in the form of a paste made of glass powder and an organic binding agent and are dispensed along the critical areas to the interconnects. Glass foils are available on request.

Besides providing hermetic sealing for the interconnects to prevent fuel-oxidant mixing, the sealings also serve as electrical insulation with a high electrical resistance at operating temperatures. Moreover, they feature chemical stability under reducing and oxidizing atmospheres and have a matched coefficient of thermal expansion (CTE) to prevent material stress within the structure.



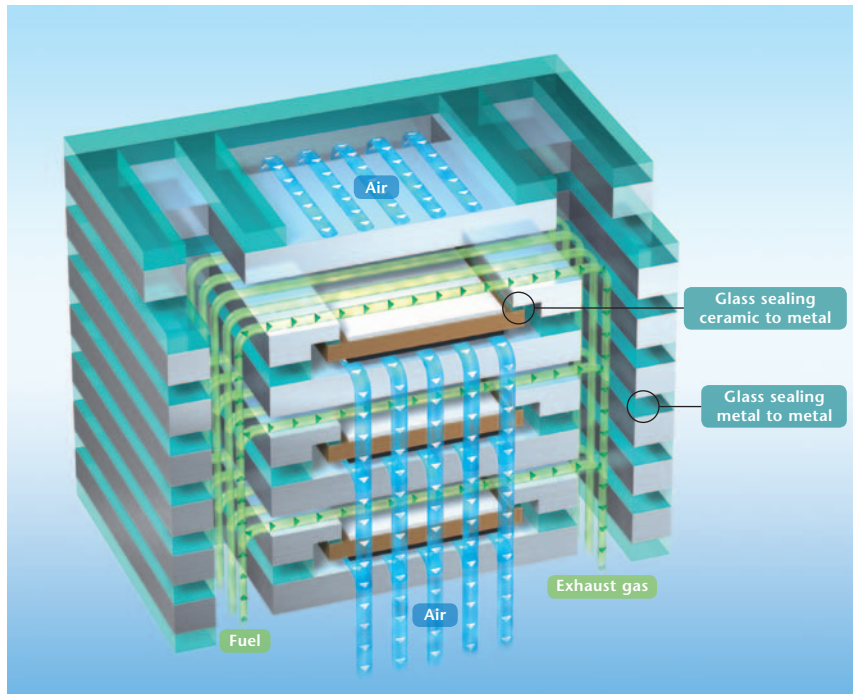
Solid Oxide Fuel Cell

## Advantages

- Ideal thermal cycling achieved by perfectly matched CTE to the interconnects and ceramic components
- Crystallizing glasses and glass ceramic composites with a stable structure for constant long-lasting properties
- High amorphous glass phase for "self-healing" characteristics
- Usage of materials with a broad range of sealing temperatures available
- Excellent electrical insulation
- Alkaline free

## Cell and stack sealing for different SOFC end applications

- Stationary power supply
- Micro-CHPs (combined heat and power) for homes
- Mobile applications for cars, trucks, campers and vessels



Glass and Glass Ceramic Sealants

# Glass and Glass Ceramic Sealants for Solid Oxide Fuel Cells

## Physical properties of SCHOTT sealing materials

No.		1	2	3	4	5	6
SCHOTT Glass Code		G018-281	G018-337	GM31107	G018-315	G018-311	G018-354
$\alpha_{20-300}$ (10 <sup>-6</sup> /K) (p.c.)**		12.1	10.2	10	9.8	9.8	9.5
$\alpha_{20-750}$ (10 <sup>-6</sup> /K) (p.c.)**		9.9	N/D	N/D	11.8	12.4	N/D
T <sub>g</sub> (°C)		652	662	532	567	614	641
$\rho$ (g/cm <sup>3</sup> )		2.7	3.60	3.7	3.7	3.8	3.9
T <sub>x</sub> (°C)		–	835	620	725	808	893
Temperature at $\eta$ 10 <sup>4</sup> dPas		1196	912	750	–	873	908
hot stage microscopy data	Sintering temp.	737	705	557	619	669	679
	Softening temp.	927	789	649	739	770	767
	Hemisphere temp.	1270	1002	750	823	853	896
	Flowing temp.	1333	1020	844	872	904	957
Compatibility		CFY, ITM, Crofer®, StS	ITM, Crofer®, StS	ITM, Crofer®, StS	ITM, Crofer®, StS	ITM, Crofer®, StS	ITM, Crofer®, StS

\* Analyzed by hot stage microscopy data, \*\* partially crystalline,

T<sub>x</sub> = crystallization temperature, Crofer® = Trademark of Thyssen Krupp, CFY, ITM = Trademark of Plansee, StS = Stainless Steel

## SCHOTT – A Reliable Supplier and Development Partner

- Reliable supplier of specialty glass products from laboratory to large scale production
- Competent and flexible development partner of the SOFC industry
- Development of customized solutions

## About SCHOTT Electronic Packaging

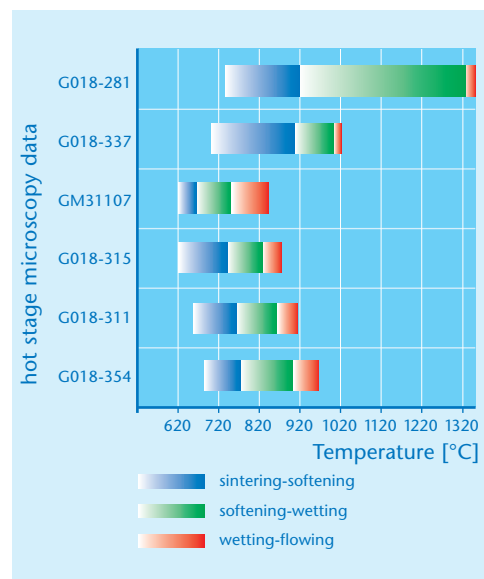
SCHOTT's Electronic Packaging is a worldwide leading supplier of hermetic packaging solutions for the reliable, long-term protection of sensitive electronic devices. Since the 1930s, SCHOTT has been developing, manufacturing and optimizing hermetic packages and feedthroughs by using specialized glass, glass-to-metal and today also ceramic-to-metal sealing technology. More than 600 scientists and engineers work with SCHOTT customers all over the world, while setting the pace by developing new, cutting edge technologies for the requirements of today and tomorrow.

With 1,500 employees at five production locations and numerous competence centers in North America, Europe and Asia, SCHOTT Electronic Packaging is a strong and reliable partner for customers worldwide. Products are produced at company sites in Germany, the Czech Republic, Singapore, U.S.A. and Japan.

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Different behaviors of SCHOTT sealing materials

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