

# Contents

<b>1. Overview</b> .....	1
<i>Klaus Bange, Wilfried Heimerl, Dieter Krause</i>	
1.1 The “Object”: Amorphous Material, Glass, and Glass Ceramics .....	2
1.2 Qualitative Relations of Properties with Composition and Structure .....	8
1.3 The Importance of the Chemical Composition .....	11
1.3.1 Methods and Strategies .....	12
1.3.2 Indirect Analysis .....	13
1.3.3 Direct Analysis .....	13
1.3.4 New Developments and Future Trends .....	15
1.4 Methods for Structure Determination .....	17
1.5 Analysis of Glass Defects .....	20
References .....	26
<b>2. The Chemical Analysis of Glasses, Glass Ceramics, and Related Materials</b> .....	29
2.1 Sampling and Sample Preparation .....	29
2.1.1 Mechanical Pretreatment Before Digestion <i>Lothar Meckel</i> .....	29
2.1.2 Methods of Decomposing Glasses and Glass Ceramics for Analysis <i>Lothar Meckel</i> .....	32
2.1.3 Methods of Preparing Samples for Analysis in the Solid State <i>Hartmut Müller, Bernd Valentin</i> .....	39
2.2 Methods for Digested (Wet) Samples <i>Lothar Meckel</i> .....	42
2.2.1 Gravimetric Methods .....	42
2.2.2 Volumetric Methods .....	43
2.2.3 Molecular Absorption Spectroscopy (MAS) .....	44
2.2.4 Atomic Absorption Spectroscopy (AAS) .....	45
2.2.5 Atomic Emission Spectroscopy (AES) .....	47
2.2.6 Infrared (IR) Detection and Measurement of the Thermal Conductivity .....	48
2.2.7 Mass Spectrometry .....	49

2.3	Methods for Direct Instrumental Analysis of Solid Samples	50
2.3.1	Inductively Coupled Mass Spectrometry with Laser Ablation System <i>Christine Strubel</i>	50
2.3.2	Electron Probe Microanalysis (EPMA) <i>Hartmut Müller</i>	52
2.3.3	X-Ray Fluorescence (XRF) Analysis <i>Bernd Valentin</i>	58
2.3.4	Special Applications of XRF in the Glass Industry <i>Bernd Valentin</i>	62
2.3.5	Laser-Induced Breakdown Spectroscopy (LIBS) <i>Lothar Meckel</i>	65
2.3.6	Gas-Analysis and Extraction Methods <i>Matthias Jäger</i>	66
2.4	Specific Examples and Results for Glass and Glass Ceramics	73
2.4.1	Qualitative and Quantitative Analysis of Major Components <i>Lothar Meckel, Hartmut Müller, Bernd Valentin</i>	73
2.4.2	Species Analysis <i>Ruth Effenberger</i>	94
2.4.3	Quantitative Analysis of Trace-Element Concentrations <i>Friedrich G.K. Baucke, Frank Dauth, Brigitte Leibecke, Lothar Meckel</i>	96
2.4.4	Quantitative Analysis of Water Content <i>Fritz W. Krämer, Rainer Haspel</i>	120
2.4.5	Quantitative Analysis of Gas Content <i>Fritz W. Krämer</i>	124
2.5	Analysis of Cullet, Dust, Sludge, and Waste Water <i>Lothar Meckel</i>	128
	References	131
<b>3.</b>	<b>The Quasi-Static Structure of Oxide Glasses</b>	<b>141</b>
3.1	How to Describe the Topological Structure of Glasses <i>Christian Schultz-Münzenberg</i>	141
3.1.1	The Concept of Atom-Specific Structure Elements (ASEs) for Oxide Glasses	143
3.1.2	Distribution of ASEs in Binary Silicate Glasses	149
3.2	Some Selected Methods of Determining ASEs <i>Christian Schultz-Münzenberg</i>	153
3.2.1	Mössbauer Spectroscopy	153
3.2.2	Photoelectron Spectroscopy (XPS)	159
3.2.3	X-Ray Absorption Spectroscopy (XAS)	163
3.2.4	Raman Spectroscopy	168

3.3	Quantitative Results for ASEs	
	<i>Christian Schultz-Münzenberg</i> . . . . .	171
3.3.1	Binary Silicate Glasses . . . . .	171
3.3.2	Sodium Aluminosilicate Glasses (NAS Glasses) . . . . .	180
3.3.3	Sn and Sb in Sodium Silicate Glasses . . . . .	188
3.4	NMR Investigation of the Structure of Glasses: Conventional	
	MAS NMR Experiments <i>Christian Jäger</i> . . . . .	199
3.4.1	Advantages and Limitations of NMR . . . . .	199
3.4.2	Results of Structural Studies of Glasses . . . . .	200
3.5	Two-Dimensional NMR Investigation of the Structure	
	of Glasses: Novel Approaches <i>Christian Jäger</i> . . . . .	208
3.5.1	Measurements of Q <sup>[n]</sup> Group Connectivities and	
	of Borate Units in Glasses . . . . .	212
3.5.2	Measurement of Heterogroup Connectivities	
	(Structural Units with Different Central Atoms . . . . .	217
3.5.3	Characterization of Oxygen Bonds in Glasses	
	with <sup>17</sup> O DAS and MQMAS NMR . . . . .	222
3.5.4	Order Phenomena in Extruded Calcium	
	Phosphate Glasses . . . . .	230
3.5.5	Summary and Outlook . . . . .	232
3.6	Thermochemistry and Structure of Oxide Glasses	
	<i>Reinhard Conradt</i> . . . . .	234
3.6.1	Thermodynamic Features of the Glassy State . . . . .	235
3.6.2	Structural Aspects in the Thermodynamic Treatment	
	of Mixed Phases . . . . .	238
3.6.3	Glasses as Medium Range Order (MRO) Mixtures . . . . .	244
3.6.4	Quantitative Thermochemical Treatment of Glasses	
	and Glass Melts . . . . .	253
3.7	How Can Computer Simulations Contribute to the	
	Understanding of the Static Structure of Glasses?	
	<i>Kurt Binder, Walter Kob</i> . . . . .	257
3.7.1	The Molecular Dynamics Method . . . . .	257
3.7.2	Basic Features of a Molecular Dynamics Program:	
	An Introduction for the Novice . . . . .	258
3.7.3	A Case Study: Cooling-Rate Dependence of the	
	Structure of Amorphous SiO <sub>2</sub> . . . . .	262
3.7.4	Concluding Remarks . . . . .	267
3.8	Flow-Induced Anisotropies in Glasses and Glass Melts	
	<i>Rolf Brückner</i> . . . . .	269
3.8.1	Birefringence and Internal Stresses . . . . .	270
3.8.2	Birefringence by External Elastic Stresses or Strains . . . . .	271
3.8.3	Birefringence by Flow Stresses or Deformation Rates	
	(Flow Birefringence) . . . . .	272

3.8.4	Double-Phase Glasses and Glass Melts ( $\eta > 10^7$ Pa.s).....	287
3.8.5	Optically “Anomalous” Anisotropic Glasses and Melts	292
	References .....	296
<b>4.</b>	<b>Dynamics of the Glass Structure .....</b>	<b>315</b>
4.1	Applying the Dynamics of the Structure to Tailor the Glass Properties <i>Ulrich Fotheringham</i> .....	315
4.1.1	The Original Tool Model, Derived with a Double-Well- Potential Consideration .....	315
4.1.2	Monitoring the Structural Dynamics via a Dynamic Measurement of the Specific Heat .....	319
4.1.3	The Tool–Narayanaswamy Model.....	329
4.1.4	Tailoring Two Exemplary Glass Properties .....	339
4.2	How Can Computer Simulations Contribute to the Understanding of the Dynamics of Glasses and Glass Melts? <i>Walter Kob, Kurt Binder</i> .....	346
4.2.1	Model and Details of the Simulation .....	347
4.2.2	Results.....	348
4.2.3	Conclusions.....	358
4.3	How Can Inelastic Neutron Scattering Contribute to the Understanding of the Dynamics of Glasses? <i>Ulrich Buchenau, Andreas Wischnewski</i> .....	359
4.3.1	Neutron Measurements.....	363
4.3.2	Data Analysis.....	365
4.3.3	Implications for Sound Wave Scattering .....	367
4.4	Titania-Activated Nucleation in Lithium–Aluminosilicate Glass Ceramics Investigated by Raman Spectroscopy <i>Rüdiger Sprengard</i> .....	368
4.4.1	Titanium Coordination in $\text{SiO}_2 \cdot n\text{LiAlO}_2$ Glass .....	369
4.4.2	Titanium Segregation from the Glass Network .....	373
4.4.3	Conclusion .....	380
4.5	Nucleation at Silicate Glass Surfaces <i>Stefan Reinsch, Ralf Müller</i> .....	381
4.5.1	Experimental Procedure .....	381
4.5.2	Surface Nucleation Kinetics.....	382
4.5.3	Surface Nucleation Sites.....	383
4.5.4	Benefit of a Tuneable Surface Nucleation Density .....	390
	References .....	394

<b>5. Chemical Resistance and Corrosion, and Ion Release</b> .....	401
5.1 Requirements for Different Glass Products <i>Wilfried Heimerl</i> .....	401
5.2 Determination Methods and Standards, and Specific Examples <i>Wilfried Heimerl</i> .....	402
5.3 Ionic Processes between Glasses and Solutions <i>Friedrich G.K. Baucke</i> .....	407
5.3.1 The Electrochemically Structured Interface Glass/Solution: Interfacial Equilibria .....	409
5.3.2 Interfacial Equilibria Under the Influence of Subsurface Concentration Gradients .....	412
5.3.3 Specific Reactions Between Glasses and Solutions: An Example .....	421
5.4 Development of Glasses with Improved Corrosion Resistance <i>Peter Brix</i> .....	424
5.4.1 Requirements Profile and Design .....	424
5.4.2 Chemical Stability .....	430
5.4.3 Coincidence, Trial and Error .....	435
5.5 Thermodynamics of Glass Corrosion <i>Reinhard Conradt</i> .....	438
5.5.1 Physical Boundary Conditions in Different Corrosion Scenarios .....	438
5.5.2 Discussion of Individual Corrosion Models .....	439
5.5.3 The Gibbs Free Energy of Hydration of Multi-Component Glasses .....	442
5.5.4 Surface and Subsurface Effects .....	446
5.5.5 Application of a Corrosion Model .....	447
References .....	449
<b>6. Analysis and Diagnosis of Local Defects</b> .....	453
6.1 Bubbles <i>Rudolf Feile, Adolf Götz, Fritz W. Krämer</i> .....	453
6.1.1 Analysis of Gaseous Inclusions .....	453
6.1.2 Bubble Defect Diagnosis .....	467
6.2 Knots, Striae, and Stones <i>Hartmut Müller</i> .....	470
6.3 Glass Interaction with AZS <i>Hartmut Müller</i> .....	474
6.4 Microphase Separation in Glasses <i>Werner Vogel</i> .....	479
6.4.1 Two-Phase Glasses and Functional Change of Microphases .....	480
6.4.2 Multiple Phase Separation .....	482

6.4.3	Droplet Agglomeration after Secondary Phase Separation . . . . .	485
6.4.4	Shell Formation Around Microphases . . . . .	487
6.4.5	Other Practical Significances of Phase Separation Processes in Glasses . . . . .	489
6.4.6	Control of Phase Separation . . . . .	492
6.4.7	General Conclusions on Immiscibility Behaviour and Microstructure . . . . .	493
6.5	Metal Inclusions: Platinum <i>Joseph S. Hayden, Alexander J. Marker III</i> . . . . .	493
6.5.1	Sources of Platinum . . . . .	494
6.5.2	Phosphate Laser Glass Melting Experiments . . . . .	494
6.5.3	Summary and Conclusions . . . . .	496
6.6	Platinum Particle Detection in Phosphate Laser Glasses <i>John H. Campbell, James F. Kimmons, Sheldon Schwartz</i> . . . . .	498
6.6.1	Basis for Platinum Particle Detection: Laser-Induced Damage . . . . .	500
6.6.2	Description of the Pt-Inclusion Inspection System . . . . .	507
6.6.3	Inclusion Test Specification and Procedures . . . . .	510
6.6.4	Past System Operational Experience and Current Status . . . . .	512
	References . . . . .	513
	<b>List of Contributing Authors</b> . . . . .	520
	<b>Sources of Figures and Tables</b> . . . . .	521
	<b>Index</b> . . . . .	525